



**Bus Maintenance Department
Quality Control Check List – Sign Off**

Brake Axle Reline

Description: Brake Axle Reline Date Started _____

Bus Number: _____ Date Completed _____

Employee Number/Name: _____ Mileage _____

Decelerometer Test: Max _____ Average _____ Stopping Distance _____ ft.

Task	Front	Drive	Tag
Remove the wheels and drums			
Clean and inspect bearings			
Clean hubs			
Remove brake shoes			
Remove and replace cam bushings			
Remove and replace wipers			
Remove slack adjuster			
Remove clean and inspect camshaft			

Lead Mechanic / Supervisor Signature _____ Date _____

Task	Front	Drive	Tag
Turn shoes and drums			
Retrieve reline kit from inventory			

Task	Front	Drive	Tag
Install camshaft and slack adjuster			
Install shoes, rollers, and return springs			
Pack bearings and install seal			
Install drum and wheel assembly			
Adjust wheel bearing end play			
Install gaskets, seals, axles			
Adjust Brake Adjuster to Position			
Road test			

Lead Mechanic / Supervisor Signature _____ Date _____